



## INSTALLATION MANUAL

# **Pax™ Series Zero-Radius Stainless Steel Topmount Kitchen Sinks**

KP1TS25S-1

KP1TS33S-2

KP1TS33S-4

## Thank you for your purchase

We would like to take this opportunity to thank you for choosing Kraus. We hope that you are completely satisfied with your purchase, and enjoy it for years to come. If you have any questions, or require technical assistance, please contact us at 800.775.0703 and one of our representatives will be happy to help.

For more information about Kraus products, please visit:

**[www.kraususa.com](http://www.kraususa.com)**

In order to activate your warranty and get faster access to customer support, please register your new Kraus product at:

**[www.kraususa.com/registration](http://www.kraususa.com/registration)**

*Sincerely,*

*Kraus USA Customer Service*

### **Prior to Installation:**

- Make sure that you have all necessary parts by checking the parts list. If any part is missing or damaged, please contact Kraus Customer Service at 800-775-0703 for a replacement
- Inspect the sink prior to installation to make sure that it has not been damaged or during shipping
- Use the cut-out template provided by Kraus
- Observe all plumbing and building codes according to your state requirements

**For technical assistance or replacement parts, please contact Kraus Customer Service and one of our representatives will be happy to help:**

**Toll-Free: 800-775-0703 or [customerservice@kraususa.com](mailto:customerservice@kraususa.com)**

The step-by-step guidelines in the installation instructions are a general reference for installing a Kraus sink. Should there be any discrepancies, Kraus cannot be held liable. It is recommended to install all Kraus products by hiring a licensed professional.

## Tools you will need:

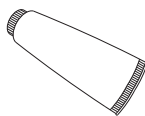
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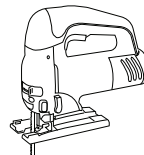
**Safety Goggles**



**Drill**



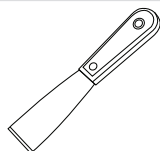
**Silicone Adhesive**



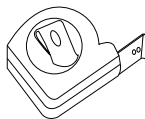
**Jig Saw**



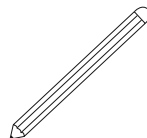
**Phillips Screwdriver**



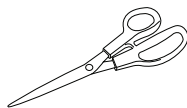
**Putty Knife**



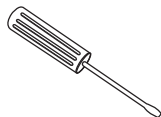
**Tape Measure**



**Pencil**



**Scissors**



**Screwdriver**

**NOTE:** Specialized tools may be necessary to install Kraus stainless steel topmount sinks with countertop materials other than wood, marble, or granite

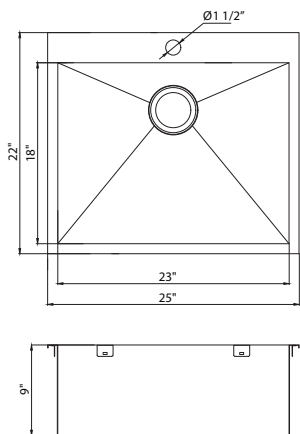
## Parts List

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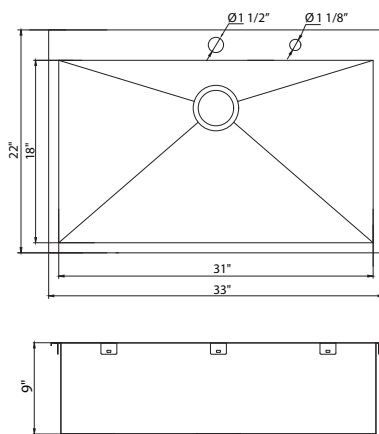
- Cut-Out Template
- Mounting Hardware
- Bottom Grid
- Drain

## Dimensions

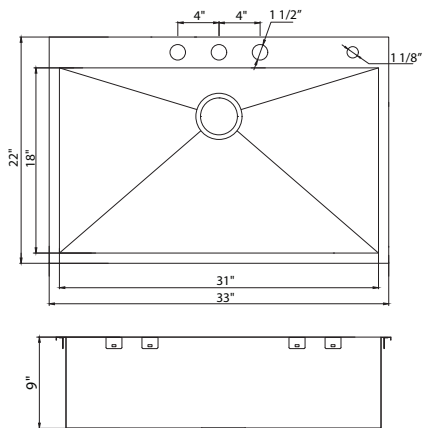
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KP1TS25S-1  
25" x 22" x 9"  
Min Cabinet Size: 27"  
Drain Model #: ST-1



KP1TS33S-2  
33" x 22" x 9"  
Min Cabinet Size: 36"  
Drain Model #: ST-1



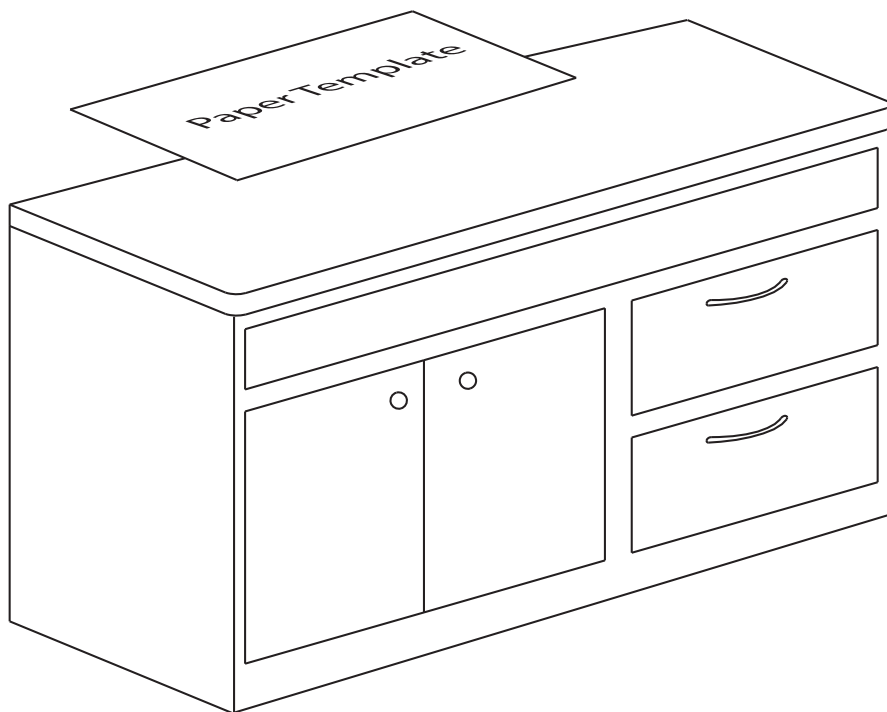
KP1TS33S-4  
33" x 22" x 9"  
Min Cabinet Size: 36"  
Drain Model #: ST-1

## 1. Position Template

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- Check the cut-out template against the actual sink to ensure a proper sized cut-out
- Place the cut-out template in the desired location on the countertop

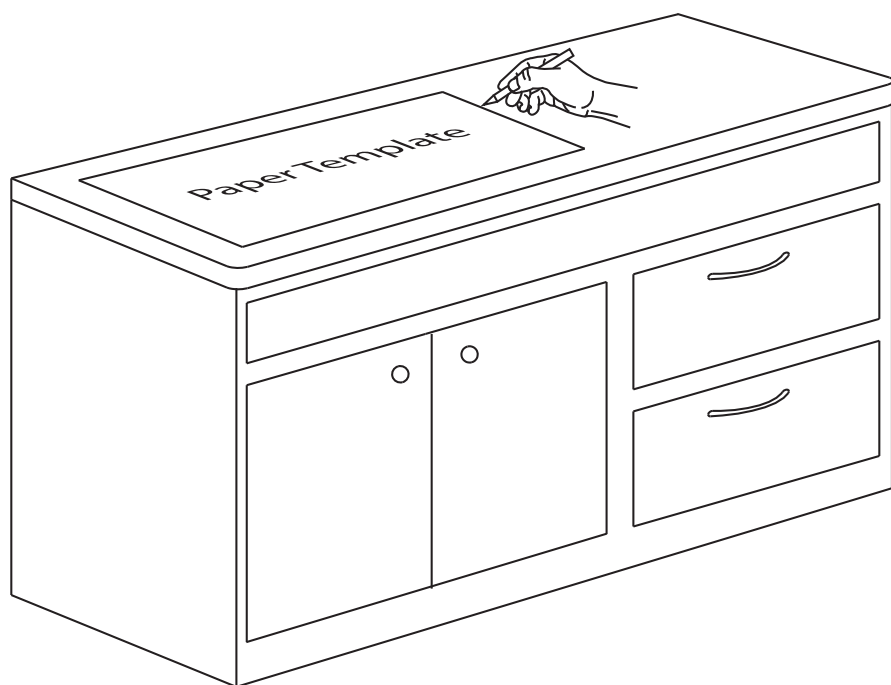
**NOTE:** Make sure clearance is suitable for backsplash, faucet, and plumbing for the sink



## 2. Trace Template

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- Trace template on countertop with a pencil

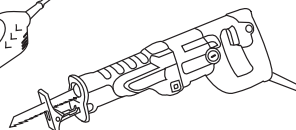
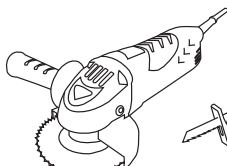
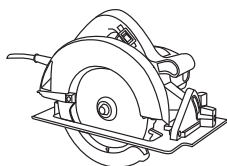
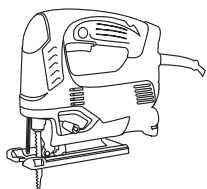
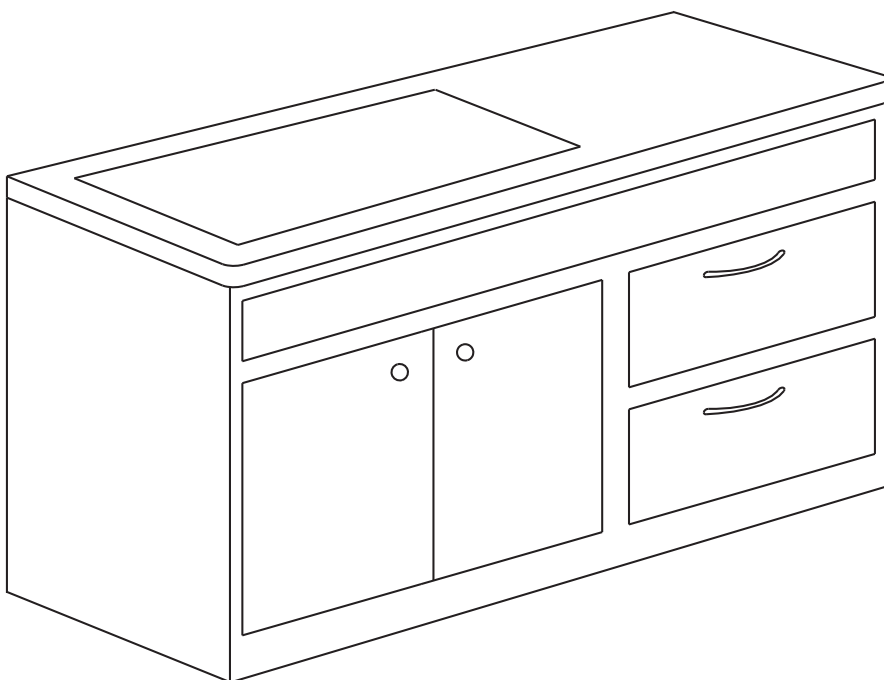


### 3. Cut Countertop

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- Cut the opening in the countertop by carefully following the traced line

**NOTE:** Please use the appropriate saw that best fits your countertop material

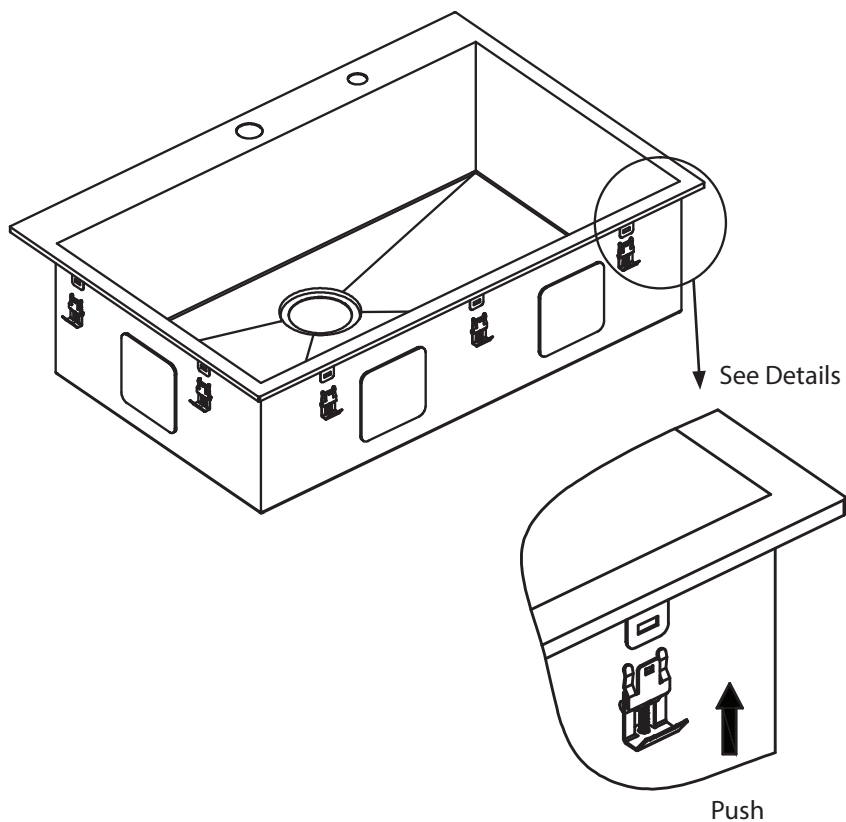




## 4. Attach Mounting Hardware

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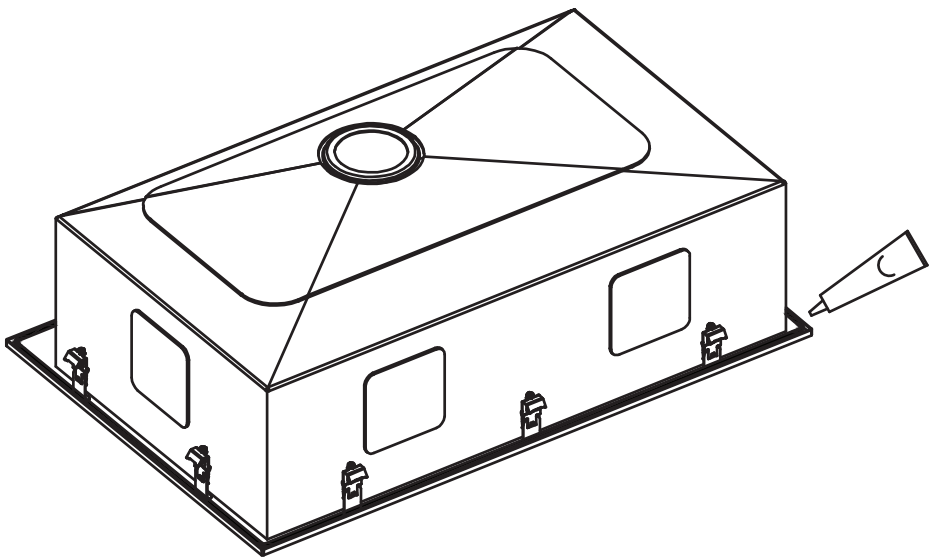
- Attach mounting hardware to the prongs protruding from the underside of the sink rim
- Make sure the hooked side of the mounting clip is facing away from the sink



## 5. Apply Silicone or Plumber's Putty

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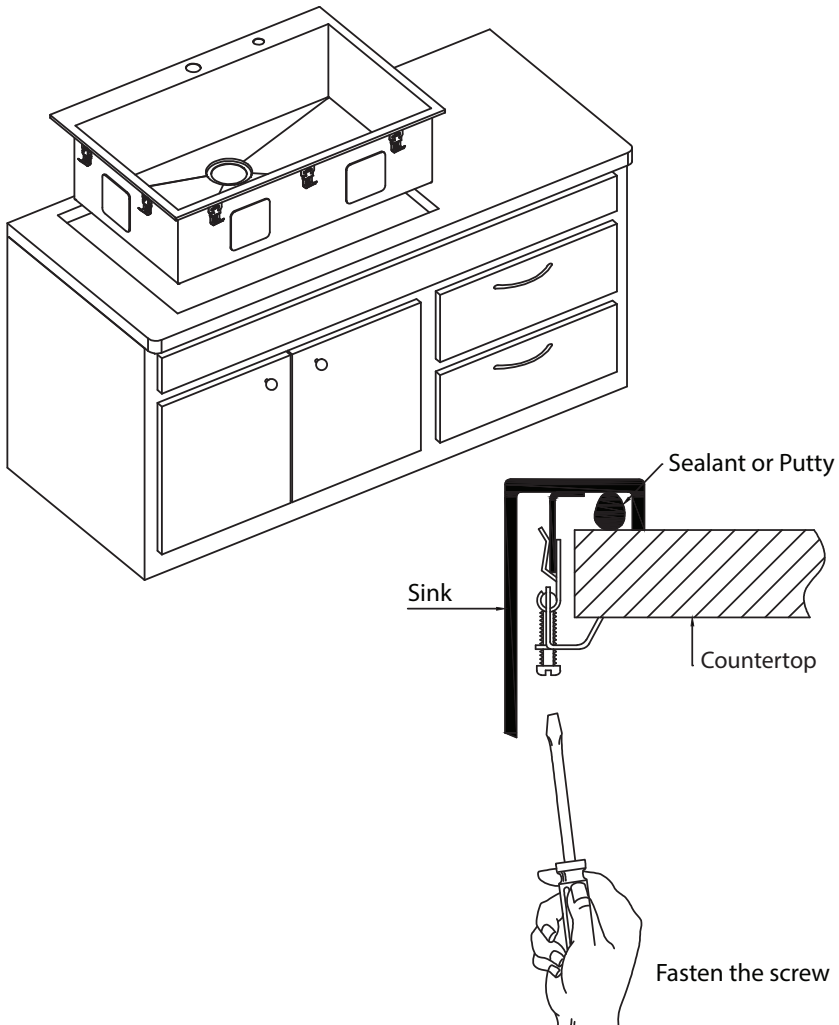
- Clean and dry the surface around the opening of the sink
- Turn the unit upside down to apply sealant. Apply silicone-based sealant (not included) underneath the edge of the sink



## 6. Secure Sink to Countertop

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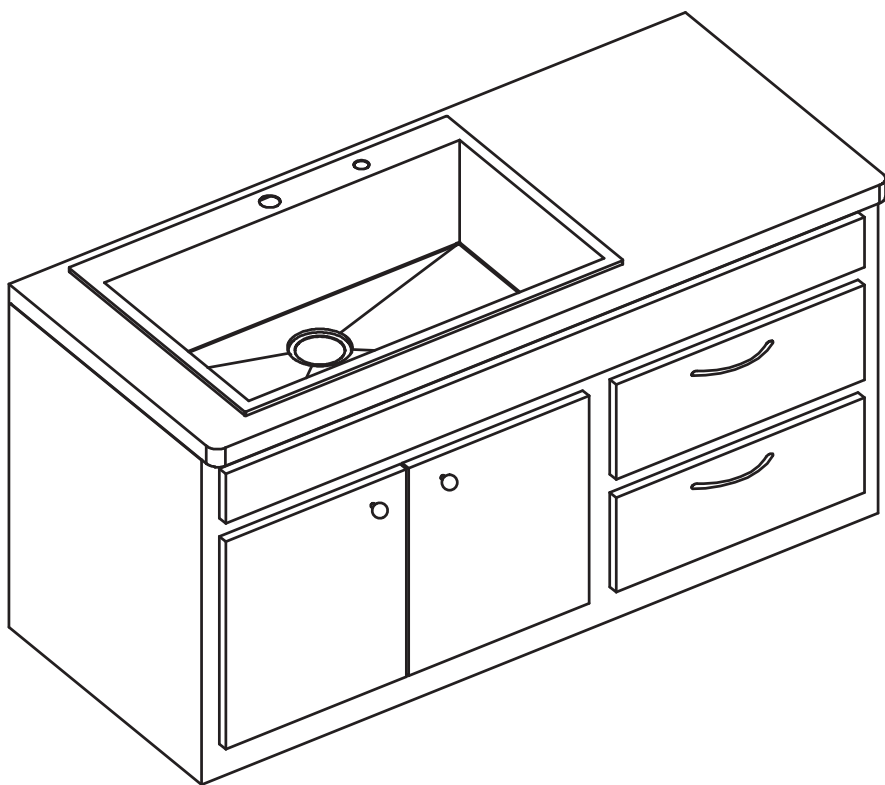
- Insert the sink into the opening, check the alignment of the sink to the cutout in the countertop, and press firmly
- Tighten the screws in the front of the sink, followed by the ones in the back and on the sides of the sink
- Remove excess silicone-based sealant
- Allow sealant to set for 30-60 minutes



## 7. Install Plumbing Fixtures

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- Connect drain to sink. Connect trap to drain. Connect water supply connections to faucet according to manufacturer's instructions
- Run water into sink and check for leaks



## Maintenance

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Clean your sink on a regular basis with warm soapy water. Rinse the sink after using cleaning products. Wipe the sink surface with a soft cloth to remove any liquid residue. Do not cut food directly on the surface of the sink. Do not leave sharp objects on the surface of the sink for an extended period of time. Do not use abrasive cleaning products, sanding tools, steel wool, or bleaching products

## Codes/Standards Applicable:



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### Kitchen Sink Warranty

Kraus products are manufactured and tested to the highest quality standards by Kraus USA Inc. ("Kraus"). Kraus extends this warranty to the original purchaser for personal household use of the "Kitchen Sink" in its original location. The warranty is non-transferable.

Kraus warrants the structure and finish of the product to be free from defects in material and workmanship under normal usage for the lifetime of the product. The warranty commences from the initial date of purchase by the owner or trade professional, from an authorized Kraus dealer, through the lifetime of the original owner or end-user.

Any product reported to the authorized dealer or to Kraus as being defective within the warranty period will be repaired or replaced with a product of equal value at the option of Kraus. This warranty extends to the original owner or end-user, and is not transferable to a subsequent owner.

### Restrictions

This warranty does not cover antediluvian, discontinued, or display products, whether such items are purchased at discount outlets, unauthorized dealers, and/or sold on clearance.

This warranty does not cover instances of negligence, misuse, abuse, improper installation, carelessness, accident, hard water or mineral deposits, exposure to corrosive materials, misapplication, damages caused by improper maintenance, alteration of the product, or failure to follow care or installation instructions enclosed with your product. Avoid using abrasive cleaners such as powders, bleach, ammonia, alcohol, or chlorine. Avoid using abrasive pads, steel wool, or wire brushes, as these will damage and wear down the finish.

This warranty does not apply to Products that have not been installed or operated in accordance with instructions supplied by Kraus and all applicable rules, regulations, and legislation pertaining to such installations.

This warranty does not apply unless the Kraus product is installed by a fully insured and licensed trade professional. Kraus insists that such professionals have experience in the installation of bathroom and kitchen manufactured goods.

This warranty does not cover labor charges or costs of removal and reinstallation of said product. This warranty does not allow recovery of incidental or consequential damages, such as loss of use, delay, property damage, or other consequential damages, and Kraus accepts no liability for such damages.

**Due to the nature of drain usage, there is no finish warranty on any drain product (including pop-up drains, lavatory drains, and kitchen drains)**

This warranty does not cover Marine or Outdoor Installation.

Except as otherwise provided above, Kraus makes no warranties, expressed or implied, including warranties of merchantability and fitness for a particular purpose, or compliance with any code.

Shipping charges will be covered for the first (1) year of the warranted replacement part or product (HI, AK, and Puerto Rico shipping charges may apply). International shipping fees are not included.

**Commercial Warranty**

Kraus extends the above warranty for a period of one (1) year to purchasers of products for industrial, commercial, and business use.

All incidental or consequential damages are specifically excluded. No additional warranties, express or implied are given, including but not limited to, any implied warranty of merchantability or fitness for a particular purpose.

Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**If you are a homeowner please contact a Kraus Customer Service Representative at:**

Kraus USA, Inc.  
12 Harbor Park Drive  
Port Washington, NY 11050  
Toll-free 800-775-0703  
Customerservice@kraususa.com

**If you are a plumbing contractor or trade professional please contact a Kraus Pro Representative at:**

Kraus USA, Inc.  
12 Harbor Park Drive  
Port Washington, NY 11050  
516-801-8955  
Proservice@kraususa.com

**If you are an Authorized Partner please contact a Partner Support Representative at:**

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**In requesting warranty service, please be ready to provide:**

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2. A description of the problem.

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INSTALLATION MANUAL

## **Single Lever Pull-Down Kitchen Faucet**

KPF-1630

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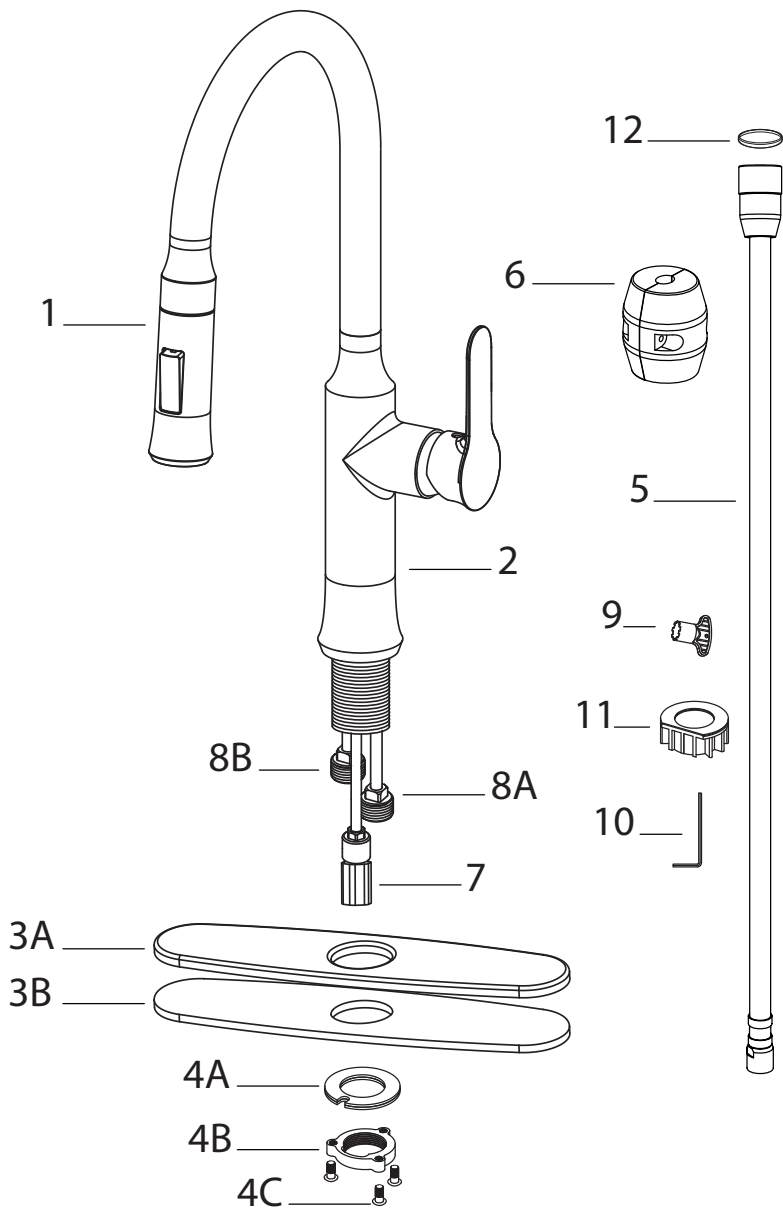
### **Prior to Installation:**

- Make sure you have all necessary parts by checking the diagram and parts list. If any part is missing or damaged, please contact Kraus Customer Service at 800-775-0703 for a replacement
- Turn off the cold and hot water at the angle stops and turn on the old faucet to release any built up pressure
- Flush angle stops to release any debris prior to installation
- Pre-drilled hole size requirement: 1-3/8" (min) – 1-1/2" (max)
- Max countertop thickness: 1-3/8
- 1, 2, or 3 hole installation

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**Toll-Free: 800-775-0703 or [Customerservice@kraususa.com](mailto:Customerservice@kraususa.com)**

Diagram and Parts List



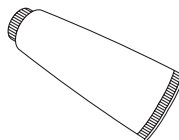
## Diagram and Parts List

1. Spray Head
2. Faucet Body
3. Deck Plate Assembly
  - A. Deck Plate
  - B. Base Plate
4. Mounting Hardware
  - A. Rubber & Metal Washer
  - B. Mounting Nut
  - C. Mounting Screws
5. Spray Hose
6. Weight
7. Check Valve
8. Hot and Cold Copper Lines
  - A. Cold
  - B. Hot
9. Aerator Key
10. Hex Wrench
11. Faucet Extender
12. Washer

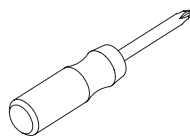
## Tools you will need



**Adjustable Wrench**



**Silicone Sealant**  
(optional)

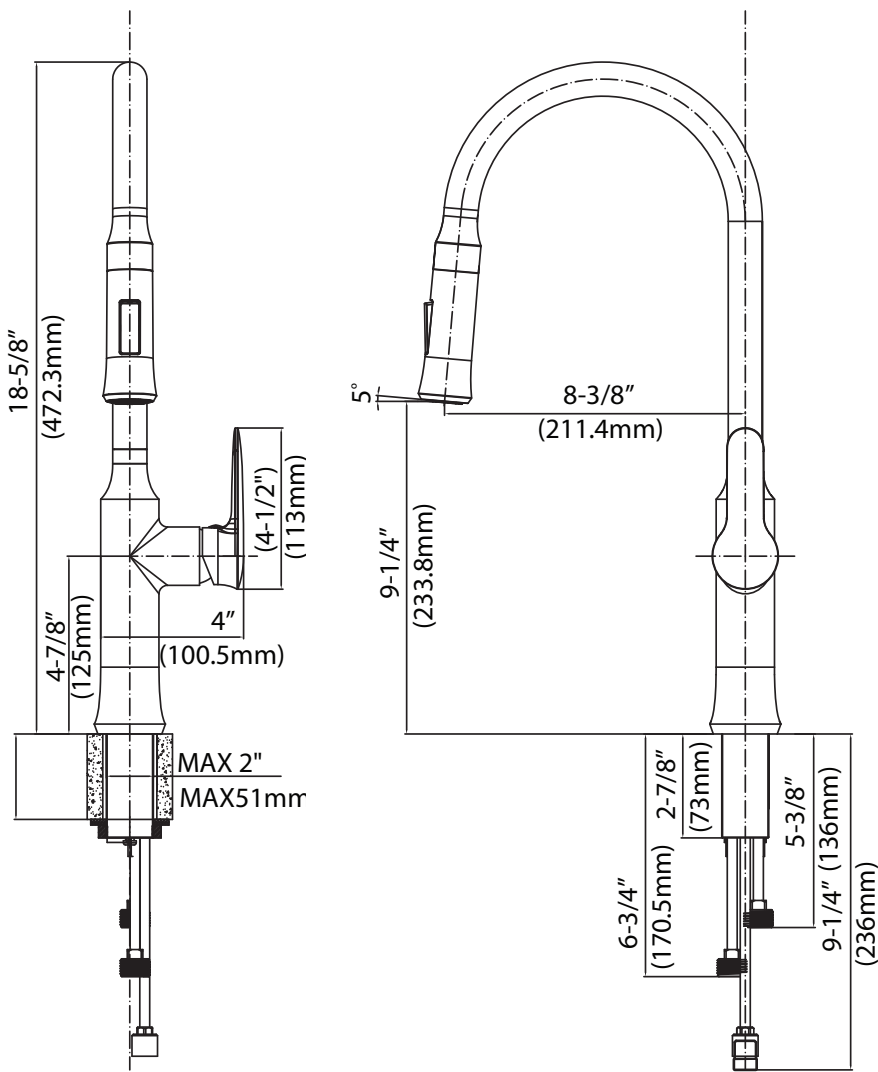


**Phillips Screwdriver**



**Safety Goggles**

# Faucet Installation Procedure

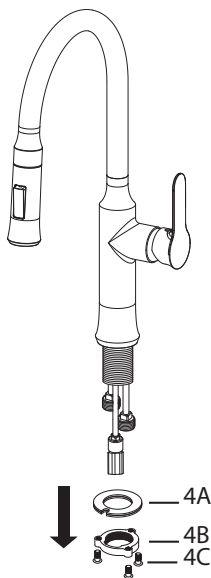


## Installer Tip:

Shut off main water supply before installing new faucet

# Step 1: Remove mounting hardware

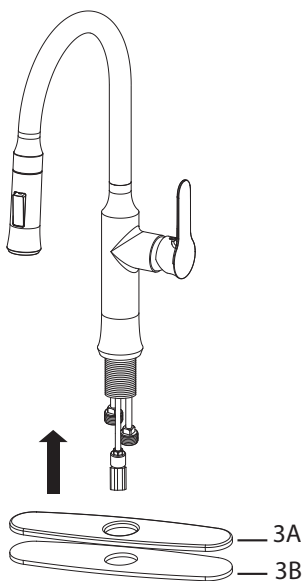
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Remove the mounting screws (4C), mounting nut (4B), and rubber & metal washer (4A) from the mounting pipe

# Step 2A: Faucet installation - with deck plate

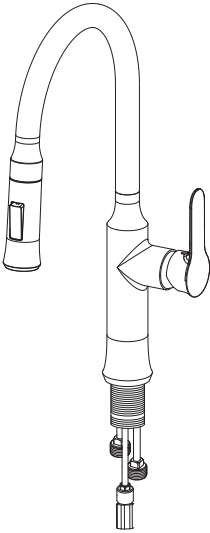
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For three-hole installation: Deck plate (3A), base plate (3B), and silicone sealant (optional) are required

## Step 2B: Faucet installation - without deck plate

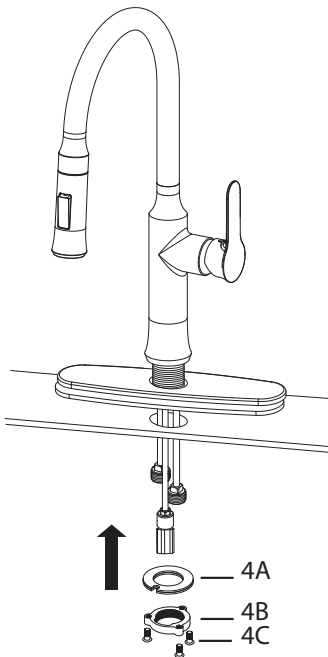
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For single-hole installation:  
Deck plate (3A), base plate  
(3B), and silicone sealant  
are **NOT** required

## Step 3: Install faucet and mounting hardware

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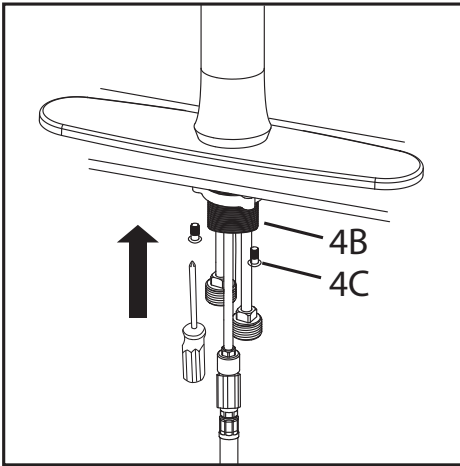


Insert faucet body (2) into  
hole in countertop or deck  
plate assembly (3). Install  
mounting hardware (4A, B  
& C) from underneath the  
countertop



## Step 4: Secure mounting hardware

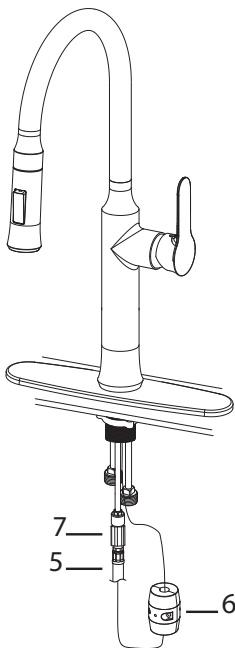
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Adjust direction of faucet body (2) so that handle is on right side of faucet. Tighten mounting nut (4B) until snug. Tighten mounting screws (4C) to nut with a Phillips screwdriver until snug

## Step 5: Attach spray hose and counterweight

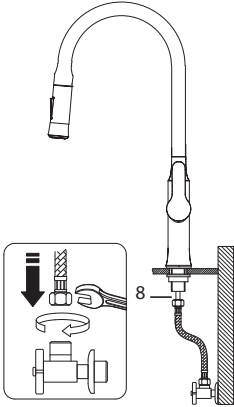
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Connect spray hose (5) to check valve (7) attached to supply line. Install weight (6) on lowest vertical point on spray hose (5)

## Step 6: Connect waterlines

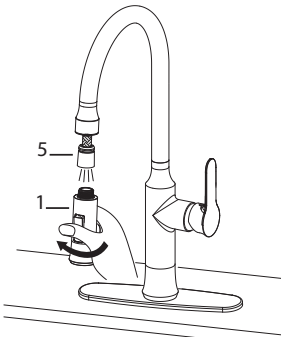
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Connect waterlines (not included) to hot and cold copper lines (8). Connect waterlines (not included) to angle stops. Tighten both ends of waterlines with a wrench until snug. Turn on hot and cold angle stops and check for leaks

## Step 7: Flush spray hose

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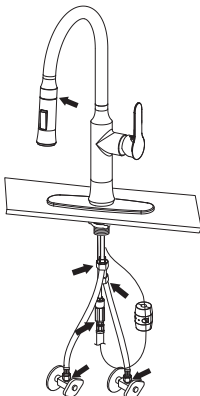


Remove spray head (1) from spray hose (5). Hold tip of spray hose (5). Turn faucet on and let the water run for 60 seconds to flush any debris

NOTE: Please make sure washer (12) is installed attaching spray head to hose

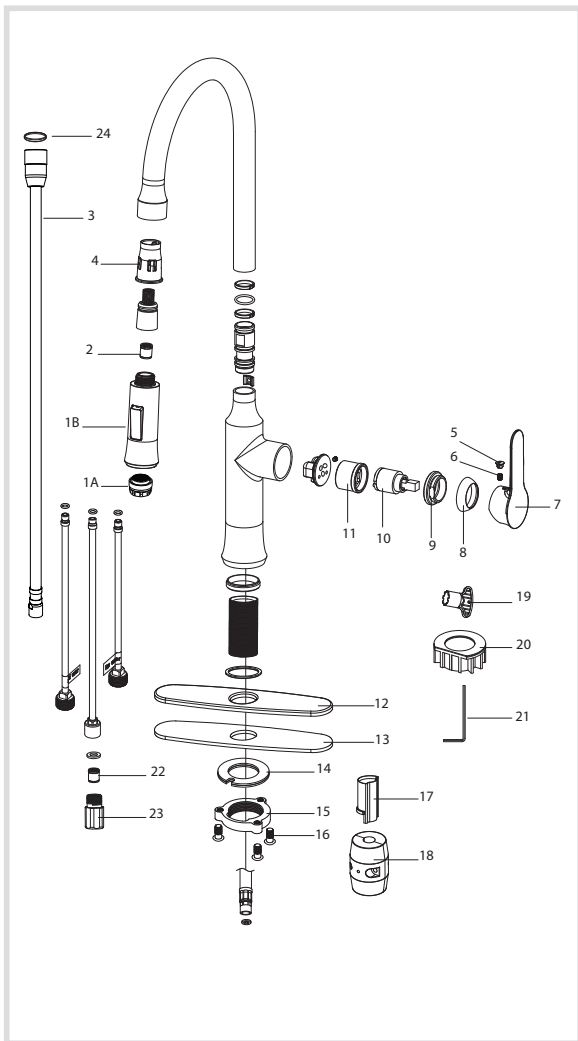
## Step 8 Check for leaks

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Check for leaks at the connections. Retighten if necessary

## Replacement Parts



1. a. Aerator  
b. Spray Head
2. Check Valve
3. Spray Hose
4. Hose Guide
5. Handle Button
6. Set Screw
7. Metal Handle
8. Cartridge Cover
9. Locking Nut
10. Cartridge
11. Cartridge Housing
12. Deck Plate
13. Base Plate
14. Rubber & Metal Washer
15. Mounting Nut
16. Mounting Screws
17. Protective Sleeve
18. Weight
19. Aerator Key
20. Faucet Extender
21. Hex Wrench
22. Check Valve
23. Connector
24. Washer

## Care & Maintenance

\*To keep the product clean & shining, follow the steps below:

1. Rinse with clean water & dry with a soft cloth
2. Do not clean with soaps, acid, polish, abrasives, or harsh cleaners
3. Do not use cloth with a coarse surface
4. Unscrew the aerator and clean when necessary



\*This installation manual is subject to change without further notice.

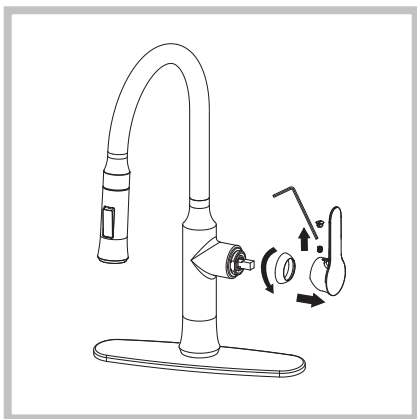
## Trouble - Shooting

If you have followed the instructions carefully and your faucet still does not work properly, take the following corrective steps:

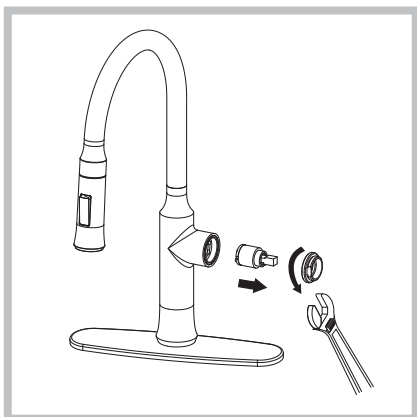
PROBLEM	CAUSE	ACTION
Leakage under faucet handle	Locking nut has come loose or cartridge needs to be reseated	Remove button located at top of handle. Loosen set screw with hex wrench. Remove handle and unscrew cartridge cover by hand. Tighten locking nut with an adjustable wrench
Water does not shut off completely	Cartridge may need to be adjusted or replaced	Remove button located at top of handle. Loosen set screw with hex wrench. Remove handle and unscrew cartridge cover by hand. Unscrew locking nut with an adjustable wrench. Remove ceramic disc cartridge. Check for cracks, and if O-ring is seated correctly. Reseat cartridge
Leaking between spray head and the hose	Spray head may be loose or washer is not seated correctly in the hose connection	Tighten spray head by hand until snug. Make sure washer is seated correctly
Hose does not retract	Weight may be installed incorrectly	Readjust weight on hose
Low flow	Aerator may be clogged	Unscrew aerator with aerator key. Hold tip of spray head and turn on water to flush debris

## Maintenance - Cartridge Replacement

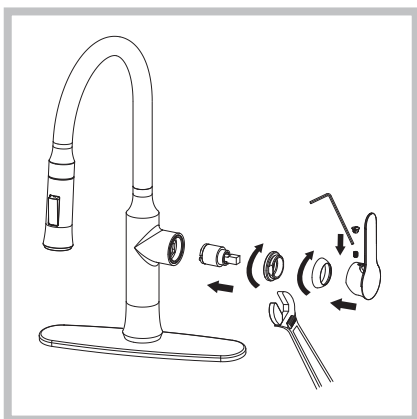
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**Step 1:** Remove button located at the top of the handle. Loosen the set screw with a hex wrench. Remove the handle and unscrew cartridge cover by hand



**Step 2:** Unscrew the locking nut with an adjustable wrench. Remove ceramic disc cartridge



**Step 3:** Place the new cartridge in the handle seat. Secure the cartridge with the locking nut and assemble the handle

## Codes/Standards Applicable:



NSF/ANSI Standard 61 certified by IAPMO  
NSF/ANSI Standard 372 certified by IAPMO



Meets ASME A112.18.1M/A112.18.1  
1.75GPM 6.6L/min maximum

## HELP LINE

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Our customer service hours are Monday – Friday, 9am – 8pm EST.  
Be sure to visit our website at [www.kraususa.com](http://www.kraususa.com)

### If you are a homeowner please contact a Kraus Customer Service Representative at:

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Toll-free 800-775-0703  
[Customerservice@kraususa.com](mailto:Customerservice@kraususa.com)

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### In requesting warranty service, please be ready to provide:

1. Proof of purchase.
2. A description of the problem.

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